

**AMENDMENT NO. 2 SEPTEMBER 2014**  
**TO**  
**IS 4003 (PART 2) : 1986 SPECIFICATION FOR PIPE WRENCHES**

**PART 2 HEAVY DUTY**

*(First Revision)*

*(Page 3, Table 1)*—Insert the following between 250 mm and 350 mm:

Nominal Size <i>L</i>	Capacity <i>D</i>		Jaw Thickness <i>T</i> <i>Min</i>	Length of Movable Jaw <i>l</i> <sub>1</sub> <i>≈</i>	Length of Handle from Heel Jaw <i>l</i> <sub>2</sub> <i>≈</i>	Width of Nut <i>N</i> <i>Min</i>
	<i>Min</i>	<i>Max</i>				
300	12	50	16	142	240	14.4

*(Page 4, Table 2)* — Insert the following between 250 mm and 350 mm:

Nominal Size mm	Diameter of Test Bar mm	Proof Torque N.m	Load Position <i>L</i> mm
300	32.5	1175	190